

## LVD Technical Construction File For Wenzhou Jinxu Electric Co.,Ltd. MCB Model: JX30-32





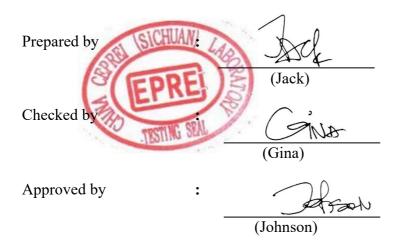
TEST REPORT DECLARATION			
Applicant	: Wenzhou Jinxu Electric Co.,Ltd.		
Address	: NO.98 Zhangzhai Road,Zhangqu Village,Liushi Town,Yueqing City,Zhejiang Province,China		
Manufacturer	: Wenzhou Jinxu Electric Co.,Ltd.		
Address	: NO.98 Zhangzhai Road,Zhangqu Village,Liushi Town,Yueqing City,Zhejiang Province,China		
EUT Description	: MCB		
Model No.	: JX30-32		
Parameter	1P+N 6A~32A : 240V;230V Ics=Icn=4500A		

Test Procedure Used: EN 60898-1:2019

The results of this test report are only valid for the mentioned equipment under test. The test report with all its sub-reports, e.g. tables, photographs and drawings, is copyrighted. Unauthorized utilization, especially without permission of the test laboratory, is not allowed and punishable. For copying parts of the test report, a written permission by the test laboratory is needed.

The test results of this report relate only to the tested sample identified in this report.

Date of Test : Apr.12, 2023







	EN 60898-1:2019		
Clause	Requirement-Test	<b>Result-Remark</b>	Verdict
4	Classification		Р
4.1	According to the number of poles		Р
	Single-pole circuit-breakers		N
	Two -pole circuit-breakers with one protected		N
	pole		
	Two -pole circuit-breakers with two protected		N
	pole		
	three -pole circuit-breakers with three protected		N
	pole		
	four -pole circuit-breakers with three protected		Р
	pole		
	four -pole circuit-breakers with four protected		Р
	pole		
4.2	According to the protection against external		Р
	influences		
	Enclosed		Р
	Unenclosed		N
4.3	According to the method of mounting		Р
	Surface		Р
	Flush		N
	Panel board		N
4.4	According to the method of connection		Р
	Circuit-breakers the electrical connections of		Р
	which are not associated with mounting		
	Circuit-breakers the electrical connections of		N
	which are associated with mounting		
4.5	According to the instantaneous tripping current		Р
4.6	According to the I2t characteristic		Р
5	Characteristics of circuit-breakers		Р
5.1	List of characteristics		Р
5.2	Rated quantities		Р
5.2.1.	Rated voltages		Р
5.2.1.1	Rated operational voltage		Р
5.2.1.2	Rated insulation voltage		Р
5.2.1.3	Rated impulse withstand voltage		Р
5.2.2	Rated current		Р
5.2.3	Rated frequency		Р
5.2.4	Rated short circuit capacity(Icn)		Р
5.2.5	Rated marking and breaking capacity of an		Р
	individual pole		
5.3	Standard and preferred values		Р
5.3.1	Preferred value of rated voltage		Р
5.3.2	Preferred values of rated current		Р
5.3.3	Standard values of rated frequency		Р
5.3.4	Standard value of rated short-circuit		P
5.3.4.1	Standard value up to and including 10000A		P
5.3.4.2	Standard value above 10000A up to and including		N



	EN 60898-1:2019		
Clause	Requirement-Test	Result-Remark	Verdict
	25000A		
5.3.5	Standard ranges of instantaneous tripping		Р
5.3.6	Standard values of rated impulse withstand		Р
	voltage		
6	Marking and other product information	Р	
6.1	Standard marking		Р
	Manufacturer's name or trade mark		Р
	Type designation, catalogue number or serial		Р
	number		
	Rated voltage		Р
	Rated current without symbol "A",		Р
	Rated frequency if the circuit-breaker is designed		Р
	only for one frequency		
	Rated short-circuit capacity ,in A, within a		Р
	rectangle, without symbol "A"		
	Wiring diagram		N
	Reference calibration temperature		Р
	Degree of protection	IP20	Р
	Energy limiting class in a square in accordance		Р
	with annex ZA,		
	Marking and breaking capacity on an individual		Р
	protected pole of multipole circuit breakers		
6.2	Additional marking		Р
7	Standard conditions for operation in service		Р
7.1	Ambient air temperature range		Р
	The ambient air temperature does not exceed 40		Р
	$^{\circ}$ C and its average over a period of 24h does not		
	exceed 35°C		
	The lower limit of the ambient air temperature is		Р
	-5°C		
7.2	Altitude	<2000m	Р
7.3	Atmospheric conditions		Р
7.4	Conditions of installation		Р
7.5	Pollution degree		Р
8	Requirements for construction and operation		Р
8.1	Mechanical design		Р
8.1.1	General		Р
8.1.2	Mechanism		Р
	The moving contacts of all poles of multipole		Р
	circuit-breaker shall be so mechanically coupled		
	tha at all pole, except the switched neutral,		
	The switched neutral pole of four-pole		Р
	circuit-breaker shall be not close after and shall		
	not open before the protected poles		
	It shall be possible to switch the circuit-breaker		Р
	on and off by hand, for plug-in type		
	circuit-breakers without operating handle, this		
	requirement is not considered met by the fact that		



	EN 60898-1:2019		
Clause	Requirement-Test	Result-Remark	Verdict
	the circuit-breaker can be removed from its base		
	Circuit-breaker shall be so constructed that the		Р
	moving contacts can come to rest only in the		
	closed position or in the open position		
	Circuit-breaker shall provide in the open position		Р
	an isolation distance in accordance with the		
	requirements necessary to satisfy the isolation		
	function		
	If a separate mechanical indicator is used to		N
	indicate the position of the main contacts, this		
	shall show the colour red for the closed position		
	and the colour green for the open position		
	Circuit-breakers shall be designed so that the		Р
	actuator, front plate or cover can only be		
	correctly fitted in a manner which ensures correct		
	indication of th contact position		
	The action of the mechanism shall not be		Р
	influenced by the position of enclosures or covers		
	and shall be independent of any removable part		
	A cover sealed in position by the manufacturer is		Р
	considered to be a non-removable part		
8.1.3	Clearances and creepage distance		Р
8.1.4	Screws, current-carrying parts and connections		Р
8.1.4.1	Connections shall be withstand the mechanical		Р
	stresses occurring in normal use		_
8.1.4.2	For screws in engagement with a thread of		N
0.11.1.2	insulating material and which are operated when		
	mounting the circuit-breaker during		
	installation, correct introduction of the screw into		
	the screw hole or nut shall be ensured		
8.1.4.3	Electrical connections shall be so designed that		Р
0.11.10	contact pressure in not trasmitted through		-
	insulating material other than ceramic, pure mica		
	or other materal with characteristics no less		
	suitable ,unless there is sufficient resilience in the		
	metallic parts to compersate for any possible		
	shrinkage or yielding of the insulating material		
8.1.4.4	Current-carrying parts and connections including	copper	Р
0.11.1.1	parts intended for protective conductor,	FF	-
8.1.5	Terminal for external conductors		Р
8.1.5.1	Terminal for external conductors shall be such		P
0.1.0.1	that conductors may be connected so as to ensure		
	that the necessary contact pressure in maintained		
	permanently		
	Connection arrangements intended for busbar		Р
	connection are admissible, provided they are not		
	used for the connection of cables		
8.1.5.2	Circuit-breakers shall be provided with terminals		Р
0.1.2.2	which shall allow the connection of copper		1
	which shan allow the connection of copper		



Clause         Requirement-Test         Result-Remark         Verdict           conductors having normal cross-sectional are show in table5         Information (1998)         P           8.1.5.3         The means for clamping the conductors in the component, although they may hold the terminals in place or prevent them from turning.         P           8.1.5.4         Terminals for alted currents up to and including 32. A shall allow the conductors to be connected without special preparation.         P           8.1.5.5         Terminals shall have adequate mechanical strength. Screws and nuts for clamping the conductors shall have a metric ISO thread or a thread comparable in pitch and mechanical strength.         P           8.1.5.6         Terminals shall be so designed that they clamp the conductor without undue damage to the conductor.         P           8.1.5.8         Terminals shall be so designed or positioned that neither a rigid solid conductor nor a wire of a stranded conductor can slip out while the clamping screws or nuts are tightened or loosened, the terminals shall be so freed or located that, when the fixings to circuit-breakers.         P           8.1.5.10         Clamping screws or nuts are tightened or loosened, the terminals intended for the connection of protective conductors shall be adequately secured against accidental loosening.         P           8.1.5.10         Non-interchangeability         P           8.1.5.11         Void         P           8.1.5.12         Srews and nuts of terminals intended for the e	EN 60898-1:2019			
show in table 5         P           8.1.5.3         The means for clamping the conductors in the terminals shall not serve to fix any other component, although they may hold the terminals in place or prevent them from turning.         P           8.1.5.4         Terminals for all not serve to fix any other component, although they may hold the terminals in place or prevent them from turning.         P           8.1.5.4         Terminals soft and output to place or prevent them from turning.         P           8.1.5.5         Terminals shall have adequate mechanical strength. Screws and nuts for clamping the conductors shall have a metric ISO thread or a thread comparable in pitch and mechanical strength.         P           8.1.5.6         Terminals shall be so designed that they clamp the conductor without undue damage to the conductor without undue damage to the conductor without undue damage to the conductor without undue for nor a wire of a stranded conductor can slip out while the clamping screws or nuts are tightened.         P           8.1.5.8         Terminals shall be so designed that, when the clamping screws or nuts are tightened or loosened, the terminals intended for the connection of protective conductors shall be adequately secured against accidental loose from their fixings to circuit-breakers.         P           8.1.5.10         Clamping screws or nuts of terminals intended for the connection of external conductors shall be in engagement with a metal thread and the screws shall not be of the tapping screw type.         P           8.1.5.10         Clamping screw type.         P           8	Clause		<b>Result-Remark</b>	Verdict
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circuit-breakers     N       The mechanical mounting of plug-in type     N	8.1.7			N
The mechanical mounting of plug-in type N	~/			,
				N
does not depend solely on their plug-in				



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Clause	Requirement-Test	<b>Result-Remark</b>	Verdict
	connection(s), shall be reliable and have adequate		
	stability.		
8.1.7.1	Plug-in type circuit-breakers, the holding in		N
	position of which does not depend solely on their		
	plug-in connection(s)		
8.1.7.2	Plug-in type circuit-breakers, the holding in		N
	position of which depends solely on their plug-in		
	connection(s)		
8.2	Protection against electric shock		Р
	Circuit-breakers shall be so designed that, when		Р
	they are mounted and wired as for normal use		
	(see note to 8.1.6), live parts are not accessible.		
	For circuit-breakers other than those of the		Р
	plug-in type, external parts, other than screws or		
	other means for fixing covers and labels, which		
	are accessible when the circuit-breakers are		
	mounted and wired as for normal use, shall either		
	be of insulating material or be lined		
	throughout with insulating material, unless the		
	live parts are within an internal enclosure of		
	insulating material.		
	Linings shall be fixed in such a way that they are		Р
	not likely to be lost during installation of the		
	circuit-breakers. They shall have adequate		
	thickness and mechanical strength and shall		
	provide adequate protection at places where sharp		
	edges occur.		
	Inlet openings for cables or conduits shall either		Р
	be of insulating material or be provided with		
	bushings or similar devices of insulating material.		
	Such devices shall be reliably fixed and shall		
	have adequate mechanical strength.		
	For plug-in circuit-breakers, external parts other		N
	than screws or other means for fixing covers,		
	which are accessible in normal conditions of use,		
	shall be of insulating material.		
	Metallic operating means shall be insulated from		Р
	live parts and their exposed conductive parts shall		
	be covered by insulating material. This		
	requirement does not apply to means for coupling		
	insulated operating means of several poles. Metal		
	parts of the mechanism shall not be accessible. In		
	addition, they shall be insulated from accessible		
	metal parts, from metal frames supporting the		
	base of flush-type circuit-breakers, from screws		
	or other means for fixing the base to its support		
	and from a metal plate, if any, used as support.		<u>۲</u>
	It shall be possible to replace plug-in		Ν
	circuit-breakers easily without touching live parts.		



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Clause	Requirement-Test	<b>Result-Remark</b>	Verdict	
	Lacquer or enamel are not considered to provide		Р	
	adequate insulation for the purpose of this			
	subclause.			
8.3	Dielectric properties and isolating capability		Р	
8.3.1	Dielectric strength at power frequency		Р	
8.3.2	Isolating capability		Р	
8.3.3	Dielectric strength at rated impulse withstand		Р	
	voltage (Uimp)			
8.4	Temperature-rise		Р	
8.4.1	Temperature-rise limits		Р	
	The temperature rises of the parts of a		Р	
	circuit-breaker specified in table 6, measured			
	under the conditions specified in 9.8.2, shall not			
	exceed the limiting values stated in that table.			
8.4.2	Ambient air temperature		P	
8.5	Uninterrupted duty		Р	
8.6	Automatic operation		N	
8.6.1	Standard time-current zone		N	
	The tripping characteristic of circuit-breakers		Ν	
	shall			
	be such that they ensure adequate protection			
0.60	of the circuit, without premature operation.			
8.6.2	Conventional quantities		N	
8.6.2.1	Conventional time		N	
8.6.2.2	Conventional non-tripping current (Int)		N	
8.6.2.3	Conventional tripping current (It)		N	
8.6.3	Tripping characteristic		N	
	The tripping characteristic of circuit-breakers		Ν	
	shall be contained within the zone defined in			
0.604	8.6.1.			
8.6.3.1	Effect of single-pole loading of multipole		N	
	circuit-breakers on the tripping characteristic		-	
	When circuit-breakers having more than one		Р	
	protected pole are loaded on only one of the			
	protected poles, starting from cold, with a current			
	equal to			
	- 1,1 times the conventional tripping current,			
	for two-pole circuit-breakers with two protected			
	poles,			
	- 1,2 times the conventional tripping current,			
0.00	for three-pole and four-pole circuit-breakers,			
8.6.3.2	Effect of the ambient air temperature on the		Ν	
0 7	tripping characteristic			
8.7	Mechanical and electrical endurance		P	
	Circuit-breakers shall be capable of performing		Р	
0.0	an adequate number of cycles with rated current.			
8.8	Performance at short-circuit currents		<u>P</u>	
	Circuit-breakers shall be capable of performing a		Р	



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Clause	Requirement-Test	<b>Result-Remark</b>	Verdict
	specified number of short-circuit operations,		
	during which they shall neither endanger the		
	operator nor initiate a flashover between live		
	conductive parts or between live conductive parts		
	and earth.		
8.9	Resistance to mechanical shock and impact		Р
	Circuit-breakers shall have adequate mechanical		Р
	behaviour so as to withstand the stresses imposed		
	during installation and use.		
8.10	Resistance to heat		Р
8.11	Resistance to abnormal heat and to fire		Р
8.12	Resistance to rusting		Р
8.13	Power loss		Р
8.14	Electromagnetic immunity		Р
8.15	Electromagnetic emission		Р
9	Tests		Р
9.1	Type tests and test sequences		Р
9.2	Test conditions		Р
9.3	Test of indelibility of marking		Р
		After the test, the marking	Р
		still legible	
	and again for 15 s with a piece of cotton soaked		
	with aliphatic solvent hexane		
9.4		Φ=4.7mm,1.8Nm	Р
	parts and connections		
9.5	Test of reliability of terminals for external		Р
0.5.4	conductors		-
9.5.1	The terminals are fitted with copper conductors of		Р
	the smallest and largest crosssectional areas		
	specified in table 5, solid or stranded, whichever		
	is the most unfavourable		D
	During the test, the conductor shall not move		Р
0.5.2	noticeably in the terminal		Р
9.5.2	The terminals are fitted with copper conductors of the smallest and largest crosssectional areas		г
	specified in table 5, solid or stranded, whichever		
	is the most unfavourable, and the terminal screws		
	are tightened with a torque equal to two-thirds of		
	that shown in the appropriate column of table 10.		
	The terminal screws are then loosened and the		
	part of the conductor which may have been		
	affected by the terminal is inspected.		
	During the test, terminals shall not work loose		Р
	and there shall be no damage, such as breakage of		-
	screws or damage to the head slots, threads,		
	washers or stirrups, that will impair the further		
	use of the terminal.		
9.5.3	The terminals are fitted with a rigid stranded		Р
-	copper conductor having the make-up shown in		



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Clause	Requirement-Test	Result-Remark	Verdict
	table 12.		
	After the test, no wire of the conductor shall have		Р
	escaped from the clamping unit.		
9.6	Test of protection against electric shock		Р
9.7	Test of dielectric properties and isolating		Р
	capability		
9.7.1	Resistance to humidity	60℃,93%, 48h	Р
9.7.2	Insulation resistance of the main circuit		Р
9.7.3	Dielectric strength of the main circuit		Р
9.7.4	Dielectric strength of the auxiliary and control		Р
	circuits		
9.7.5	Value of test voltage		Р
9.7.6	Verification of impulse withstand voltages (across		Р
	clearances and across solid		
	insulation) and of leakage current across open		
	contacts		
9.7.6.1	Verification of impulse withstand voltage across		Р
	the open contacts		
	(suitability for isolation)		
	The test is carried out on a circuit-breaker fixed		Р
0.7.( 0	on a metal support.		
9.7.6.2	Verification of impulse withstand voltage for the		Р
07(2	parts not tested in 9.7.6.1	<2	D
9.7.6.3	Verification of leakage currents across open	<2mA	Р
9.8	contacts (suitability for isolation) Test of temperature-rise and measurement of	Terminal :42K;	Р
9.0	power loss	Enclosure :36K	Г
9.9	28-day test		Р
9.9	The circuit-breaker is subjected to 28 cycles, each		P I
	cycle comprising 21 h with a current equal to the		1
	rated current at an open circuit voltage of at least		
	30 V, and 3 h without current under the test		
	conditions of 9.2.		
	This temperature-rise shall not exceed the value		Р
	measured during the temperature-rise test (see		
	9.8) by more than 15 K.		
9.10	Test of tripping characteristic		Р
9.10.1	Test of time-current characteristic		Р
9.10.1.1	A current equal to 1,13 In (conventional		Р
	non-tripping current) is passed for the		
	conventional time (see 8.6.1 and 8.6.2.1) through		
	all poles, starting from cold (see table 7).		
	The circuit-breaker shall not trip.		Р
9.10.1.2	A current equal to 2,55 In is passed through all		Р
	poles, starting from cold.		
9.10.2	Test of instantaneous tripping and of correct		Р
	opening of the contacts		
9.10.2.1	General		Р



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Clause	Requirement-Test	<b>Result-Remark</b>	Verdict	
9.10.2.2	For circuit-breakers of the B-type		N	
9.10.2.3	For circuit-breakers of the C-type		Р	
	For circuit-breakers of the D-type		N	
9.10.3	Test of effect of single-pole loading on the		N	
	tripping characteristic of multipole			
	circuit-breakers			
9.10.4	Test of effect of ambient temperature on the		Р	
	tripping characteristic			
a)	The circuit-breaker is placed in an ambient		Р	
	temperature of $(35 \pm 2)$ K below the ambient air			
	reference temperature until it has attained			
	steady-state temperature.			
	A current equal to 1,13 In (conventional		Р	
	non-tripping current) is passed through all poles			
	for the conventional time. The current is then			
	steadily increased within 5 s to 1,9 In.			
	The circuit-breaker shall trip within the		Р	
	conventional time			
b)	The circuit-breaker is placed in an ambient		Р	
	temperature of $(10 \pm 2)$ K above the ambient air			
	reference temperature until it has attained			
	steady-state temperature.			
	A current equal to In is passed through all poles.		Р	
	The circuit-breaker shall not trip within the		Р	
	conventional time.			
9.11	Test of mechanical and electrical endurance		Р	
9.11.1	General		Р	
9.11.2	Test procedure		Р	
9.11.3	Following the test of 9.11.2 the sample shall not		Р	
	show: -undue wear			
	<ul> <li>discrepancy between the position of the</li> </ul>			
	moving contacts and of the corresponding			
	position of the indicating device;			
	<ul> <li>damage to the enclosure permitting access to</li> </ul>			
	live parts by the test finger (see 9.6);			
	<ul> <li>loosening of electrical or mechanical</li> </ul>			
	connections;			
0.12	<ul> <li>seepage of sealing compound.</li> </ul>			
9.12	Short-circuit tests		P	
9.12.1	General		P	
9.12.2	Values of test quantities		P	
	All the tests concerning the verification of the		Р	
	rated short-circuit capacity shall be performed			
	with the values stated by the manufacturer in			
	accordance with the relevant tables of this			
	standard.			
	The value of the applied voltage is that which is		Р	
	necessary to produce the specified power			
	frequency recovery voltage.			



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Clause	Requirement-Test	<b>Result-Remark</b>	Verdict
	The value of the power frequency recovery		Р
	voltage (see 3.5.8.2) shall be equal to 110 % of		
	the rated voltage of the circuit-breaker under test.		
9.12.3	Tolerances on test quantities		Р
9.12.4	Test circuit for short-circuit performance		Р
	<ul> <li>a single-pole circuit-breaker (figure 3);</li> </ul>		N
	- a two-pole circuit-breaker with one protected		Ν
	pole (figure 4a);		
	– a two-pole circuit-breaker with two protected		Ν
	poles (figure 4b);		
	– a three-pole circuit-breaker (figure 5);		Ν
	– a four-pole circuit-breaker (figure 6).		Р
9.12.5	Power factor of the test circuit		Р
9.12.6	Measurement and verification of I 2t and of the		Р
	peak current (Ip)		
9.12.7	Calibration of the test circuit		Р
9.12.7.1	To calibrate the test circuit, links G having		Р
	negligible impedance compared with that of the		
	test circuit are connected in the positions shown		
	in figures 3 to 6.		
9.12.7.2	To obtain a prospective current equal to the rated		Р
	short-circuit capacity of the circuit-breaker at the		
	corresponding power factor as stated in table 17		
	impedances Z are inserted on the supply side of		
	the links G.		
9.12.7.3	To obtain a test current lower than the rated		Р
	short-circuit capacity of the circuitbreaker,		
	additional impedances Z1 are inserted on the load		
	side of the links G, as shown in figures 3 to 6.		
9.12.8	Interpretation of records		Р
9.12.8.1	Determination of the applied and power		Р
	frequency recovery voltages		
9.12.8.2	Determination of the prospective short-circuit		Р
	current		
9.12.9	Condition of the circuit-breaker for test		Р
9.12.9.1	Test in free air		Р
9.12.9.2	Test in enclosures		Р
	The test shall be performed with the		Р
	circuit-breaker placed in an enclosure having the		
	most unfavourable configuration under the most		
	unfavourable conditions. The grid and the barrier		
	of insulating material shown in figure H.1 are		
	omitted.		
9.12.10	Behaviour of the circuit-breaker during		Р
	short-circuit tests		
9.12.11	Test procedure		Р
9.12.11.1			Р
9.12.11.2	Tests at reduced short-circuit currents		Р



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Clause	<b>Requirement-Test</b>	<b>Result-Remark</b>	Verdict
9.12.11.2	Test on all circuit-breakers		Р
.1			
	The additional impedances Z1 (see 9.12.7.3) are		Р
	adjusted so as to obtain a current of 500 A or 10		
	times In, whichever is the higher, at a power		
	factor between 0,93 and 0,98.		
9.12.11.2	Short-circuit test on circuit-breakers rated 230 V,		Р
	or 240 V or 230/400 V for verifying their		
	suitability for use in IT systems		
9.12.11.3	Test at 1 500 A		Р
	For circuit-breakers having a rated short-circuit		Р
	capacity of 1 500 A, the test circuit is calibrated		
	according to 9.12.7.1 and 9.12.7.2, to obtain a		
	current of 1 500 A at a power factor		
	corresponding to this current according to table		
	17.		
	Single-pole circuit-breakers are tested in a circuit,		N
	the diagram of which is shown in figure 3		
	Two-pole circuit-breakers with one protected pole		N
	are tested in a circuit, the diagram of which is		
	shown in figure 4a		
	Two-pole circuit-breakers with two protected		N
	poles		
	are tested in a circuit, the diagram of which		
	is shown in figure 4b		
	Three-pole circuit-breakers and four-pole		Р
	circuit-breakers with three protected poles are		
	tested in a circuit, the diagrams of which are		
	shown in figures 5 and 6 respectively.		
	For three-pole circuit-breakers, no connection is		Р
	made between the neutral of the supply and the		
	common point, if any, on the load side of the		
	circuit-breaker.		
	For four-pole circuit-breakers with three protected		Р
	poles, the neutral of the supply is connected		
	through the unprotected pole or the switched		
	neutral pole to the common point on the load side		
	of the circuit-breaker.		
9.12.11.4	Test above 1 500 A		Р
9.12.11.4	Ratio k between service short-circuit capacity and		Р
	rated short-circuit capacity		
	The ratio k between the service short-circuit	K=0.75	Р
	capacity and the rated short-circuit capacity shall		
	be in accordance with table 18.		
	Test at service short-circuit capacity (Ics)		Р
.2	1 2 ( )		
9.12.11.4	Test at rated short-circuit capacity (Icn)		Р
.3			
	Test at the making and breaking capacity on an		Р



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Clause	Requirement-Test	<b>Result-Remark</b>	Verdict
.4	individual pole (Icn 1) of multipole		
	circuit-breakers		
	Verification of the circuit-breaker after		Р
	short-circuit tests		
9.1212.	Verifications after the tests at reduced		Р
1	short-circuit currents, at 1 500 A and at service		
	short-circuit capacity		
9.12.12.2	Verifications after the short-circuit test at rated		N
	short-circuit capacity		
9.13	Mechanical stresses		Р
9.13.1	Mechanical shock		Р
9.13.1.1	Test device		Р
	A wooden base A is fixed to a concrete block and		Р
	a wooden platform B is hinged to base A. This		
	platform carries a wooden board C, which can be		
	fixed at various distances from the hinge and in		
	two vertical positions.		
	The end of board B bears a metal stop-plate D		Р
	which rests on a coiled spring having a constant c		
	of 25 N/mm.		
9.13.1.2	Test procedure		Р
	During the tests, the circuit-breaker shall not		Р
	open.		
9.13.2	Resistance to mechanical stresses and impact		Р
9.13.2.1	After the test the samples shall show no damage		Р
	within the meaning of this standard. In particular		
	covers which, when broken, make live parts		
	accessible or impair the further use of the		
	circuit-breaker, operating means, linings and		
	barriers of insulating material and the like, shall		
0.12.2.2	not show such damage.		
9.13.2.2	Screw-in type circuit-breakers are screwed home		Р
	in an appropriate base, a torque of 2,5 Nm being		
0 12 0 2	applied for 1 min.		D
9.13.2.3	Circuit-breakers designed to be mounted on a rail		Р
	are mounted as for normal use, but without cables		
	being connected and without any cover or		
	coverplate, on a rail rigidly fixed on a vertical		
	rigid wall.		N
	Plug-in circuit-breakers designed for surface		Ν
	mounting are mounted complete with the appropriate means for the plug-in connection but		
	without cables being connected and without any		
	cover-plate.		
	During this test, the circuit-breaker shall not		Р
	become loose and after the test the circuitbreaker		ſ
	shall show no damage impairing its further use.		
91371	Plug-in type circuit-breakers, the holding in		N
7.13.2.4	position of which depends solely on		11
	position of which depends solery off		

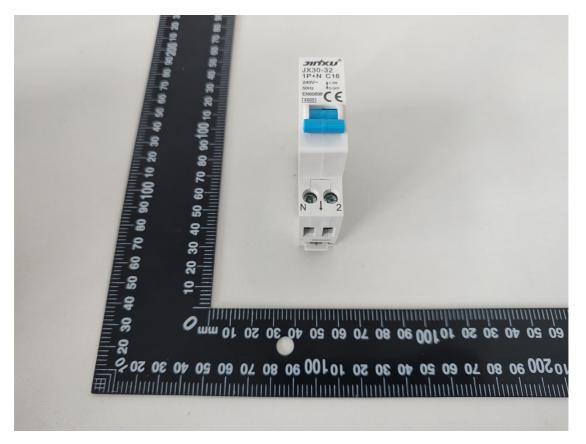


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Clause	Requirement-Test	Result-Remark	Verdict	
	their connections, are mounted, complete with			
	the appropriate plug-in base but without cables			
	being connected and without any cover-plate, on			
	a vertical rigid wall.			
9.14	Test of resistance to heat		Р	
9.14.1	The samples, without removable covers, if any,		Р	
	are kept for 1 h in a heating cabinet at a			
	temperature of $(100 \pm 2)$ °C; removable covers, if			
	any, are kept for 1 h in the heating cabinet at a			
	temperature of $(70 \pm 2)$ °C.			
	During the test the samples shall not undergo any		Р	
	change impairing their further use and sealing			
	compound, if any, shall not flow to such an extent			
	that live parts are exposed.			
	After the test and after the samples have been		Р	
	allowed to cool down to approximately room			
	temperature, there shall be no access to live parts			
	which are normally not accessible when the			
	samples are mounted as for normal use, even if			
	the standard test finger is applied with a force not			
	exceeding 5 N.; markings shall still be legible.			
9.14.2	External circuit-breaker parts made of insulating		Р	
	material necessary to retain in position			
	current-carrying parts and parts of the protective			
	circuit are subjected to a ballpressure test by			
	means of the apparatus shown in figure 16 except			
	that, where applicable, the			
	insulating parts necessary to retain in position the			
	terminals for protective conductors in a box shall			
	be tested as specified in 9.14.3			
9.14.3	External circuit-breaker parts made of insulating		Р	
	material not necessary to retain in position			
	current-carrying parts and parts of the protective			
	circuit, even though they are in contact with them,			
	are subjected to a ball-pressure test in accordance			
	with 9.14.2, but the test			
	is made at a temperature of $(70 \pm 2)$ °C, or $(40 \pm$			
	2)			
	°C plus the highest temperature rise, determined			
	for the relevant part during the test of 9.8,			
	whichever is the higher.			
9.15	Resistance to abnormal heat and to fire	Enclosure :650°C,	Р	
	(glow-wire test)			
9.16	Test of resistance to rusting		Р	



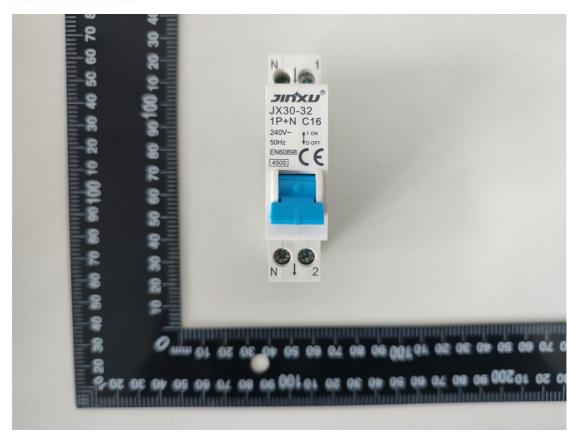
## Annex: Technical Information

## (1) Product Photos



A.1





A.2

